

~~Split A~~

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|--------------------|--|--------------|-----------------|
| DART AEROSPACE LTD | | Work Order: | 23121A |
| Description: Cover | | Part Number: | D3138-1 |
| Dwg: D3138 Rev. B | | Qty: | 10 6 |
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| Step | Location | Procedure | By | Date | Qty |
|------|----------|--|----|----------|-----|
| 1 | DC | Issue Traveler | U | 05.04.27 | 10 |
| 2 | PG | Issue P/O: <u>70298</u> Email or Ship DXF file to vendor Laser Cut D3138-1 flat pattern per Dwg D3138 Possible Supplier: GFI or Industrial Laser Material release note is required | U | 05.05.04 | 10 |
| 3 | RG | Receive and Inspect for transit damage Enure material release note is attached | CY | 05/05/31 | 10 |
| 4 | QC6 | Inspect dimensions as per Dwg D3138 | FF | 05/06/07 | 10 |
| 5 | GA | Deburr | FF | 05/06/10 | 10 |
| 6 | GA | Bend as per Dwg D3138 | 2 | 05-06-10 | 10 |
| 7 | QC5 | Inspect work to Step 6 | FF | 05/06/10 | 10 |
| 8 | FP | Chemical Conversion Coat per QSI 005 4.1 | FF | 05/06/10 | 10 |
| 9 | FP | Powder Coat Grey Sandtex (Ref: 4.3.5.6) per QSI 005 4.3 | M | 05/06/10 | 6 |
| 10 | QC3 | Inspect Powder Coat | U | 05-06-10 | 6 |
| 11 | ST | Identify and Stock with part number and batch number using fine point permanent ink marker as per view B-B top surface Dwg D3138 | U | 05/06/10 | 6 |
| 12 | AC | Cost / part: <u>5904</u> | FF | 05/06/14 | 6 |
| 13 | DC | Close W/O <u>71195</u> Inspect Level 21 | FF | 05.06.10 | 6 |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-------------------|------------|----------|
| A | 02.05.24 | New issue | NG | |
| B | 04.11.29 | Made by Laser Cut | KJ/RF | |

RELEASED
11/11/30